

MIKE BUSCH

Warranty Schmarranty

That \$40,000 engine turns out to be a lemon...you're covered under warranty, right? BY MIKE BUSCH

ON A BREATHTAKINGLY BEAUTIFUL spring day in April 2011, one of my clients landed his 1980 Cessna T210 at its home base—a high-altitude airport (5,000 feet MSL) surrounded by 10,000-foot mountainous terrain in all quadrants—and taxied to his T-hangar. While pushing the airplane into the hangar, the owner noticed some oil leaking from the bottom of the engine cowling and brought it to the attention of a local A&P. The mechanic inspected the engine—a Continental TSIO-520-R—and said the oil seemed to be leaking from the rear cover of the engine's starter adapter where the shaft for the alternator drive pulley emerges.

The mechanic washed down the engine with solvent and had the owner do a thorough engine run-up. Oil was now found to be leaking from the area around the starter adapter shaft in copious quantities. The shaft itself seemed to be off-center in the boss on the rear cover of the starter adapter, and exhibited excessive free play. An overhauled/exchange starter adapter was ordered from Niagara Air Parts with next-day-air shipping. Meantime, the mechanic pulled the engine's oil filter, cut it open, and found a substantial quantity of ferrous metal.

That's when the owner contacted me.

A TROUBLED HISTORY

My review of his aircraft's maintenance records revealed that this engine had a troubled history. It started in late 2007 when the owner decided to replace the engine. There

The TSIO-520-R engine in the 1980 T210N had a troubled history of making metal during its short 325-hour life.

was nothing really wrong with the previous engine, but it was approaching TBO and the owner decided that "it was time." (Had he been my client at the time, I'd have done my best to convince him to keep flying the engine rather than replacing it, as I'm definitely not a believer in the concept of TBO for piston aircraft engines—but he wasn't, and so I didn't.)

To minimize downtime, the owner decided to purchase an overhauled/ exchange TSIO-520-R engine from one of the biggest and most reputable engine overhaul shops in the country. This company has a longstanding and well-deserved reputation for building excellent engines and standing behind them with a generous warranty policy and top-notch customer service. The replacement engine was shipped in late October 2007 and installed in the T210N in early December 2007, along with a new turbocharger, turbo controller, and wastegate assembly.

In April 2009-just 16 months and 154 hours later-a substantial quantity of ferrous metal was found in the oil filter during a routine oil change. Further investigation revealed damage to the oil pump gears. The engine was removed from the aircraft and shipped to the shop that built it for evaluation. The shop performed a complete teardown inspection, and installed new main and rod bearings, new rod bolts and nuts, and a new oil pump. They flushed the oil cooler, turbocharger, lifters, wastegate, starter adapter, and turbo controller and installed an overhauled propeller governor. The engine was shipped back to the owner in early June and reinstalled in the aircraft in early August. This work was covered under warranty.

Three months later in November 2009—at 203 hours SMOH and 48 hours after the teardown—problems developed with the turbocharging system, resulting in replacement of the turbo controller. At that time, the oil filter was found to contain a small but appreciable quantity of ferrous metal, but after consultation with the engine shop it was decided to continue the engine in service.

All appeared to be fine with the engine until that beautiful spring day in

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REBUILT ENGINE WARRANTY

Each rebuilt aircraft engine shipped from the Teledyne Continental Motors (TCM) plant on or after April 2, 2010 is warranted as follows:

1. (a) For a period of eighteen (18) months or until the expiration of TCM/s recommended Time Between Overhaul (TBO), whichever occurs first, after the warrarky activation date TCM/wil, except as excluded below, at its option repair or replace on an exchange basis any engine, component or part manufactured or supplied by k which within the applicable eighteen (18) month or TBO period is returned to a TCM representative authorized to handle the engine covered by this varranty add which upon examination is found to the satisfaction of TCM to be defective in material or workmanking. The warranty additional or the date the engine scovered by this varranty and which upon examination is found to the satisfaction of TCM to be defective in material or workmanking. The warranty additional is the date the engine is first operated for any use or the 1800h day after TCM's invoice date, whichever occurs first. After the explication of the first twelve (12) months of the repair or replacement of engine accessories, i.e. parts which have been purchased by TCM rom a manufacturer as a complete and minihed unit and included in the assembly of an engine without aftering the unit, including, but not limited to, carburetors, starters, afterens, afterens, after anders, butbochargers and fuel controls. After the explanation of the initial twelve (12) month period, accessories will be subject to such warranty coverage as may be provided by their manufacturer.

(b) TCM will pay for reasonable labor costs associated with repairs or replacements under paragraph (a) of this warranty and for "troubleshooting" costs associated with identifying the need for such repairs or replacements when coordinated through an authorized TCM representative. The amount of repair and replacement labor costs allowed will be in accordinate with the laber revision of the warranty labor allowance schedule, form X30552, published by TCM. The amount of troubleshooting" costs allowed will be the reasonable costs under the circumationus of identifying the need for such repairs or replacements, but in no event will the "troubleshooting" costs allowed succed filteen parcent (5%) of the labor costs ascidated with such repairs or replacements allowed socied filteen parcent (5%) of the labor costs ascidated with such repairs or replacements allowed by TCM. No "troubleshooting" cost allowance will be made where the need for repairs or replacements is identified in the course of overhaul, routine maintenance or on the basis of an obvious defect.

(c) TCM will pay transportation costs in connection with the repair or replacement of any engine, component or part found to the satisfaction of TCM to be defective in material or workmanship under paragraph 1(a) of this warranty. The engine, component or part must be shipped prepaid to the repair to the repair to the transportation cost reimbursement for engines will be the actual surface freight charge or 5500.00, whichever is less. Engines must be described on the bit of loding as follows: "Internal combustion engine, other than Radial Cyl RVINX \$5.00". Transportation cost reimbursement for enginetation cost reimbursement for enginetation engine, other than Radial Cyl RVINX \$5.00". Transportation cost reimbursement for actual surface freight charge for shipment of the component or part or the currently published UPS surface rate schedule, whichever is less.

TCM reserves the right at its option to replace any defective engine or part with either a new or rebuilt engine or part.

3. After the expiration of the applicable eighteen (18) month period desorbed above and before the expiration of an additional six (6) month period or TBO, whichever occurs first, the coverage under this warranty applicable to cylinder wasembles and related parts shall be subject to the terms, conditions and Imitations set forth in the applicable TCM Cylinder Warranty.

 Repair or replacement of any engine or part under this warranty will not extend the period of warranty coverage set forth above.

5. This warranty applies only to engines in which parts manufactured or supplied by TCM or parts manufactured pursuant to an FAA Parts Manufacturer Approval have been used and nothing contained herein should be construed as a warranty by TCM of any engine or part not manufactured

For most owner-flown aircraft, the engine warranty will expire after only 5 to 10 percent of TBO.

April 2011—at 325 hours and 42 months SMOH, and 189 hours and 24 months since the teardown.

NOW WHAT?

I asked the local mechanic to send the contaminated oil filter media to Aviation Laboratories in Kenner, Louisiana, for scanning electron microscope (SEM) evaluation, and also to pull the propeller governor and inspect the gasket screen for the presence of metal. The mechanic reported that the prop governor screen was clean, suggesting that in all likelihood the filter caught all of the metal and the main and rod bearings were probably not contaminated.

The SEM report came back from Aviation Laboratories and said that the filter contained "a large quantity of steel flakes compliant with Aerospace Materials Specification AMS 6730" and suggested that the most likely source of this metal was from "camshaft lobes." This was a bit unexpected, as up until that point we all assumed that the metal in the filter was from the damaged and leaking starter adapter.

The owner then contacted the engine builder and explained the whole situation.

The shop recommended that the owner have his mechanic replace the starter adapter with the overhauled one from Niagara Air Parts—a procedure that the mechanic said would require hoisting the engine off its mounts and moving it at least 4 inches forward to provide adequate access—and then fly the airplane for five hours and recheck the oil filter for metal.

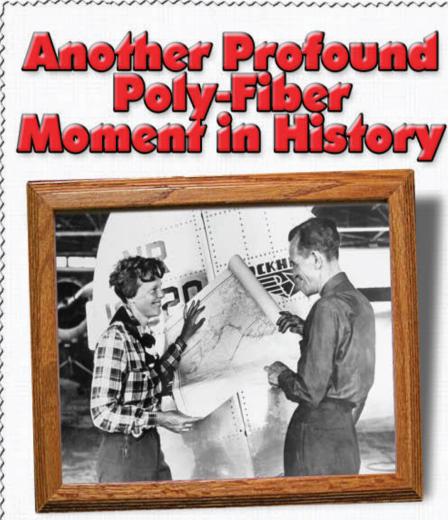
The owner and I discussed the engine builder's recommendation at length. The owner was not comfortable with the recommendation for two reasons: First, the SEM report suggested that the metal in the filter was most likely coming from a disintegrating cam lobe, not from the starter adapter. Second, the aircraft was AOG at a high-altitude airport with treacherous mountainous terrain in all directions—not exactly the ideal location for flight testing a single-engine airplane with a sick engine. I could not fault the owner's reasoning one bit.

Ultimately a decision was made to pull the engine and ship it back to the engine builder for another teardown inspection. Weeks later, the engine shop reported that the engine had been torn down, and (as feared) the starter adapter was damaged and the camshaft was unserviceable. Now the real fun began...

WHO PAYS?

At my suggestion, the owner told the engine shop that, due to its extraordinary history of making metal, he had completely lost faith in this particular engine and wanted the shop to provide him with another freshly overhauled replacement engine at an 80 percent discount since the current engine had been in service for only 325 hours (just 20 percent of its 1,600-hour TBO).

The engine shop said it would be happy to sell the owner another engine, but could offer only a 21 percent discount—nowhere close to the 80 percent discount the owner was seeking. The shop explained that its engine warranty provides 100 percent coverage (parts and labor) for one year or 500 hours (whichever comes first), after which partial coverage is provided on a pro-rata basis



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At this point, you might be asking yourself whether this owner would have been better off buying a factory engine—rebuilt or new—instead of one overhauled by an engine shop. It turns out the answer is no.

to TBO at an accrual rate of 30 hours per month starting at the engine delivery date.

Since the engine was delivered in November 2007 and the starter adapter problem surfaced in April 2011, the engine had been in service for 42 months for warranty purposes. Under the terms of the warranty, the engine had accrued 1,260 hours (42 months at 30 hours/month) or 79 percent of its 1,600-hour TBO. Consequently, the engine shop's warranty obligation is only 21 percent.

(Note that this engine shop's warranty is still relatively generous by industry standards. In my experience, most engine shops prorate their warranties at 40 hours per month.)

WHAT ABOUT FACTORY ENGINES?

At this point, you might be asking yourself whether this owner would have been better off buying a factory engine—rebuilt or new—instead of one overhauled by an engine shop. I wondered about that myself, and it turns out the answer is no. In fact, had the engine in question been a factory engine, the owner would have been entitled to no warranty consideration at all.

Continental rebuilt engines shipped on or after April 2, 2010, are warrantied for a period of 18 months or TBO, whichever occurs first. (Three guesses which one always occurs first?) Prior to April 2, 2010, they were warrantied for 12 months. Continental new engines are warrantied for a period of 24 months or TBO, whichever occurs first. Beyond this initial period, there is no extended pro-rata warranty to TBO at all. Once the initial 12-, 18-, or 24-month warranty period expires, you're on your own.

To make things slightly more complicated, Continental limits its warranty on engine accessories (alternators, carburetors, starters, turbochargers, fuel controls, etc.) to 12 months on all factory engines, whether rebuilt or new. On the other hand, cylinders are warrantied for 24 months on all factory engines. The warranties also exclude coverage for engines damaged by corrosion, detonation, pre-ignition, and various other conditions and for engines that have been modified by the addition of such things as aftermarket intercoolers or turbonormalizers.

Lycoming's engine warranty is simpler. All Lycoming factory engines, whether new or rebuilt, are warrantied for 24 months. There is no extended pro-rata warranty to TBO. There are exclusions for aftermarket modifications and factory engines that have been repaired with aftermarket parts.

WARRANTY SCHMARRANTY!

Consider that the average owner-flown piston aircraft flies less than 100 hours a year. This means that for most owners, the warranty on Lycoming and Continental factory engines provide coverage for only the first 100 to 200 hours (which represents only 5 percent to 10 percent of TBO). Field overhaul shops may provide some extended warranty coverage prorated to TBO, but for most owners the accrual rates of 30 to 40 hours per month result in relatively little coverage beyond the first year or two.

In my experience, expensive engine problems often start showing up when the engine has 400 to 600 hours. By then, for most owners, that's four to six years by which time there's no warranty left regardless of who built the engine. **E44**

Mike Busch, EAA 740170, was the 2008 National Aviation Maintenance Technician of the Year and has been a pilot for 44 years, logging more than 7,000 hours. He's a CFI and A&P/IA. E-mail him at *mike.busch@savvyaviator.com*. Mike also hosts free monthly online presentations as part of EAA's webinar series on the first Wednesday of each month. For a schedule visit *www.EAA.org/webinars*.